



ATAKYD SO 40T65

PRODUCT DESCRIPTION

Producing of high quality oven drying industrial paints, primer and top coat paints
 Suitable for stoving enamels
 High yellowing resistance, permanent colour and gloss
 Form gloss and flexible films

STORAGE & SHELF LIFE

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature between 5-30 °C
 Exposure to direct sunlight should be avoided. The shelf life of the resin under the mentioned storage conditions is 1 year

COMPATIBILITY

Long oil alkyd resins	Incompatible
Short oil alkyd resins	Compatible
Nitro cellulose	Compatible

DELIVERY FORM

IBC - 1000 kg
Barrel - 200 kg
Bulk

APPLICATION

Furniture PU
 Industrial paints and varnishes
 Stoving enamels
 Furniture varnish
 Wood

MATERIAL SAFETY

SDS for this product is available on request.

TECHNICAL SPECIFICATIONS

Property	Value	Unit	Test Method
Modification	Specific	-	-
Type of oil	Soybean oil	-	-
Oil percentage	40	%	-
Solvent type	Toluene	-	-
Solid content	64-66	%	TS EN ISO 3251
Viscosity (Gardner 25 °C)	Z1-Z3 / 39,6-67,9	Gardner/sec	ASTM D 1545-13
Acid value	Max 11	mg KOH/g	TS 2366 EN ISO 2114
Density (20 °C)	1,02-1,05	gr/cm ³	TS EN ISO 2811-1
OH value	4,45	%	AT %100 SOLID (CALCULATED)
Colour (%50 Solid)	Max 6	Gardner	TS EN ISO 4630

SOLUBILITY

Acetone	Soluble
White spirit	Insoluble
Xylene	Soluble
Toluene	Soluble
Terebentine	Insoluble

The amount of polyisocyanate used to 100 g of alkyd resin (100% solid)

$$= \frac{42 \times 100 \times OH \%}{17 \times NCO \%} \times \frac{NCO}{OH}$$

General suggestion is NCO/OH ratio should be equal to 1.

But; If the product has to be harder and has more resistance for chemicals;
 NCO/OH>1

If the product has to be flexible has good adhesion and weatherability;
 NCO/OH<1

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