

**ATACRYL 27X60 2,7 %OH****PRODUCT DESCRIPTION**

ATACRYL 27X60 2,7 %OH is a hydroxyl functional acrylic resin developed for use in two component systems when cured with polyisocyanate.

Characteristics of ATACRYL 27X60 2,7 %OH based coatings include:

- High gloss
- Excellent hardness
- Excellent weathering properties
- Excellent chemical resistance
- Good application properties

**MATERIAL SAFETY**

SDS for this product is available on request

**APPLICATION**

- Auto repair
- Industrial paints and varnishes
- Marine paints and varnishes
- Wood
- Furniture varnish

**STORAGE & SHELF LIFE**

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature between 5-30 °C. Exposure to direct sunlight should be avoided. The shelf life of the resin under the mentioned storage conditions is 1 year.

**DELIVERY FORM**

- IBC - 1000 kg
- Barrel - 200 kg
- Bulk

**CHEMICAL COMPOSITION**

The solvents chosen for paints and lacquers based on ATACRYL 27X60 2,7 %OH should be free of water and should not contain groups that react with isocyanates.

**TECHNICAL SPECIFICATIONS**

Property	Value	Unit	Test Method
Solvent type	Xylene	-	-
Solid content	58-62	%	TS EN ISO 3251
Viscosity (Brookfield 25 °C)	1760-3620	cP	TS 6126 EN ISO 2555
Acid value	Max 8	mg KOH/g	TS 2366 EN ISO 2114
Colour	Max 25	Hazen	TS EN ISO 4630
Hydroxyl value (On solid)	approx.2,7	%	Ata yağ ve kimya Methods
Hydroxyl value (Supply form)	1,6±0,2	%	Ata yağ ve kimya Methods
Density (20 °C)	0,97-1,01	gr/cm <sup>3</sup>	TS EN ISO 2811-1

The amount of polyisocyanate used to 100 g of acrylic resin (100% solid)

$$= \frac{42 \times 100 \times OH \%}{17 \times NCO \%} \times OH$$

General suggestion is NCO/OH ratio should be equal to 1. But;

If the product has to be harder and has more resistance for chemicals;

NCO/OH>1

If the product has to be flexible has good adhesion and weatherability;

NCO/OH<1

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